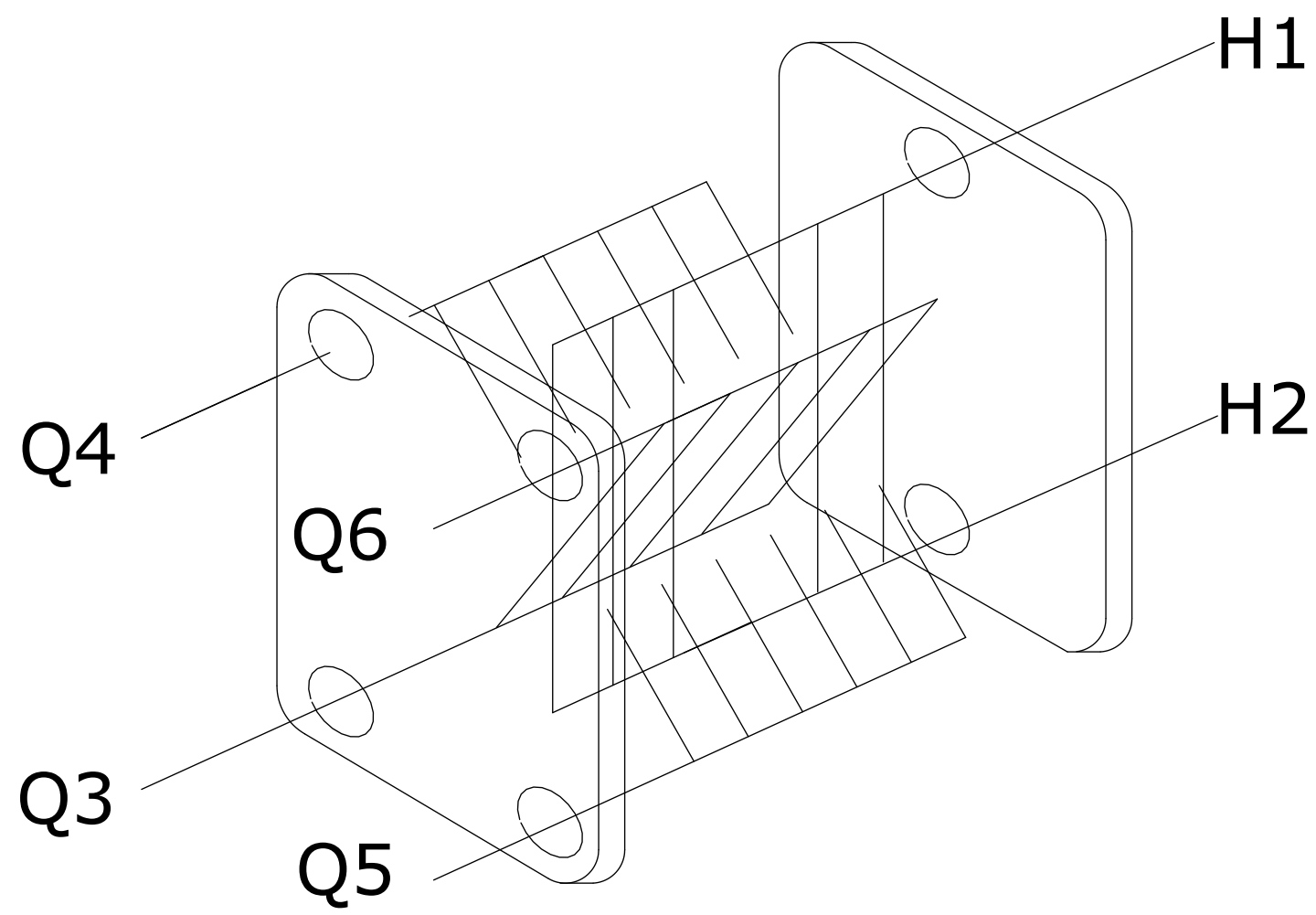
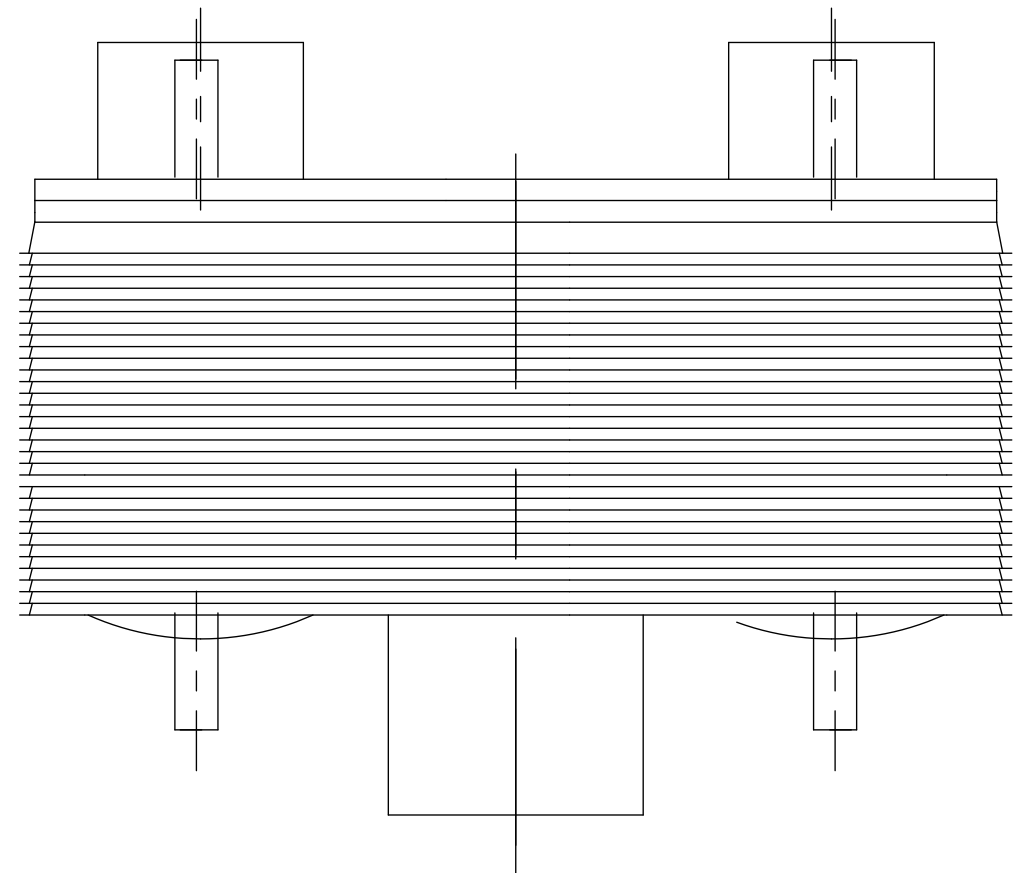
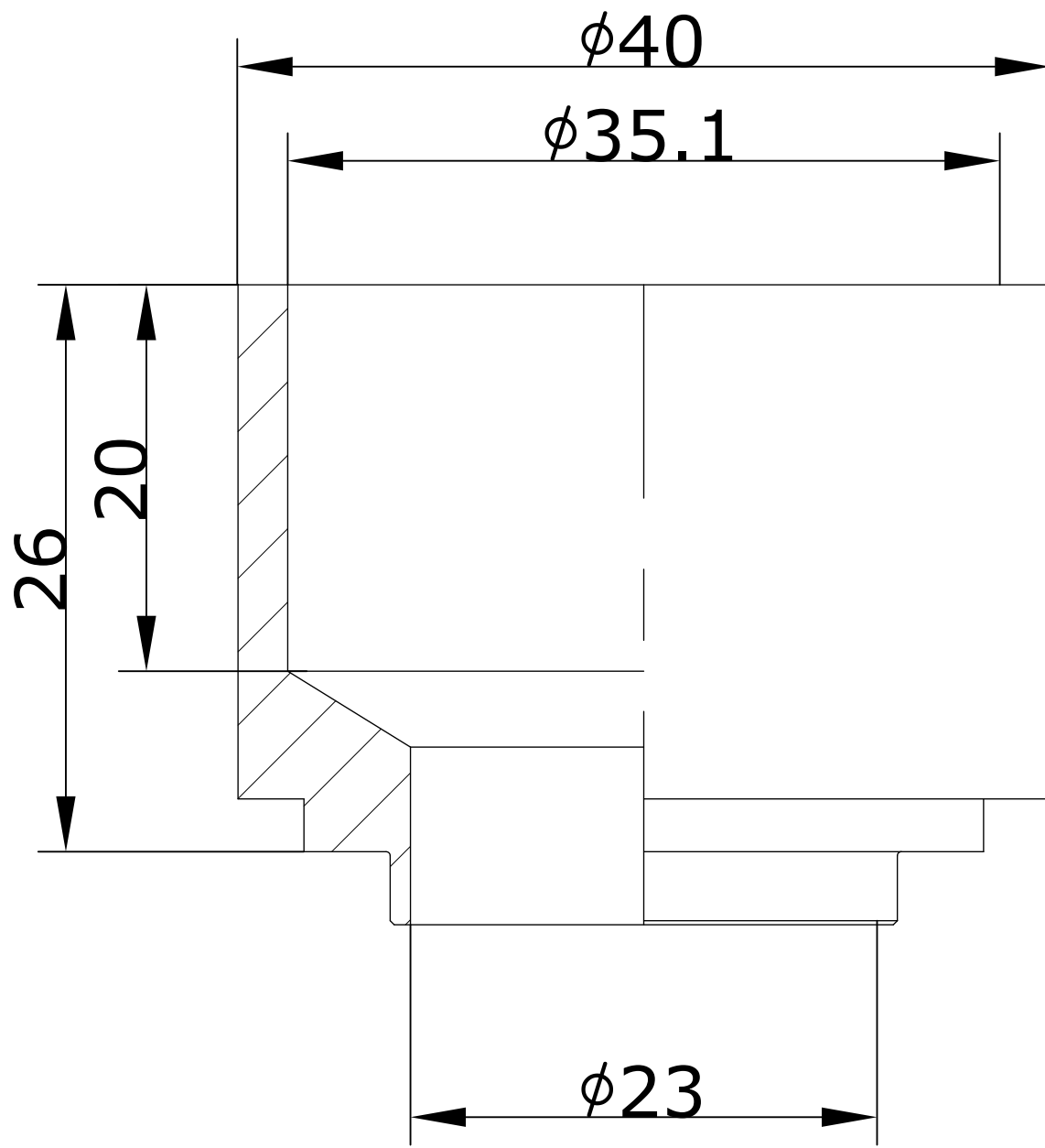


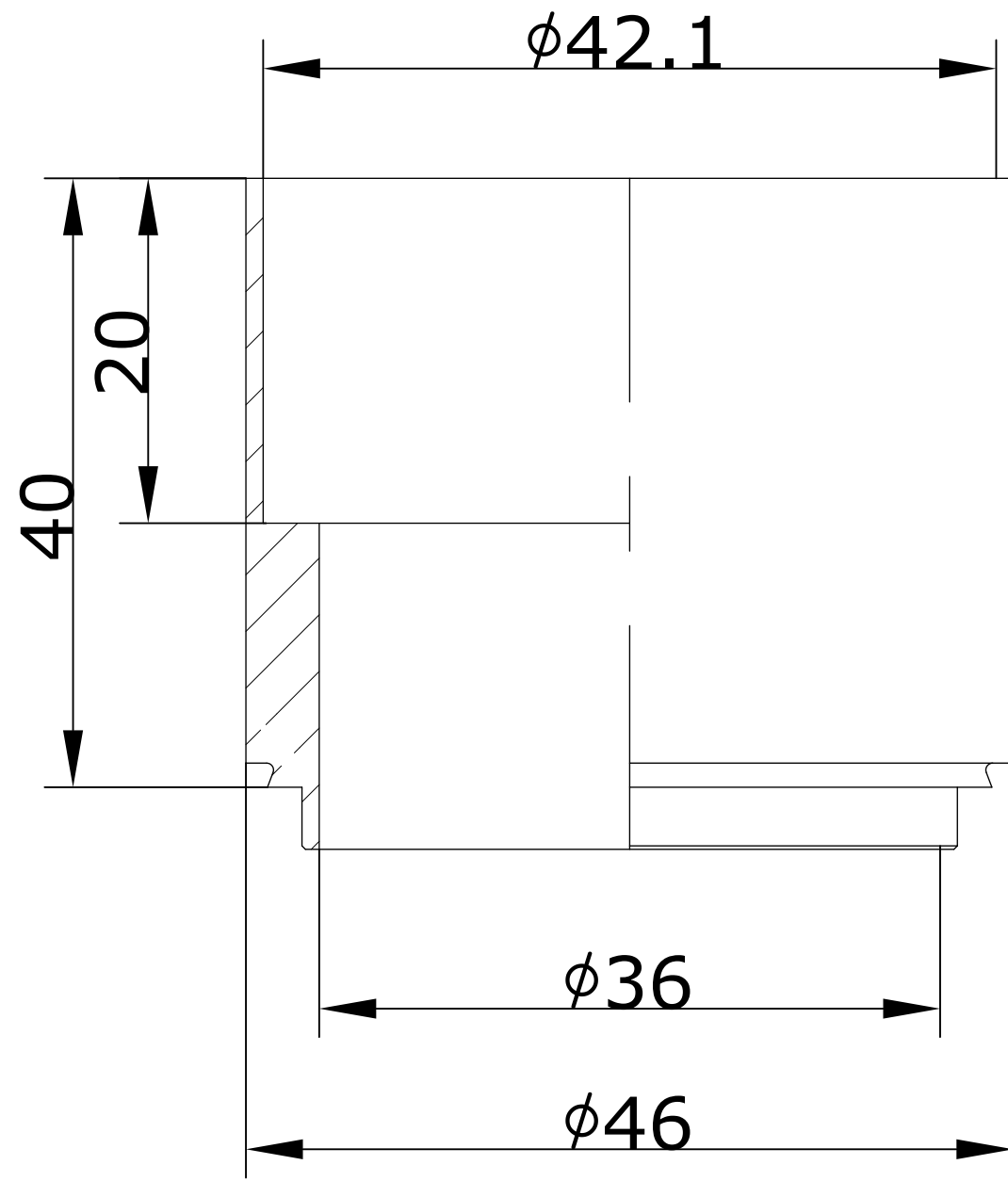
CONTROLLED



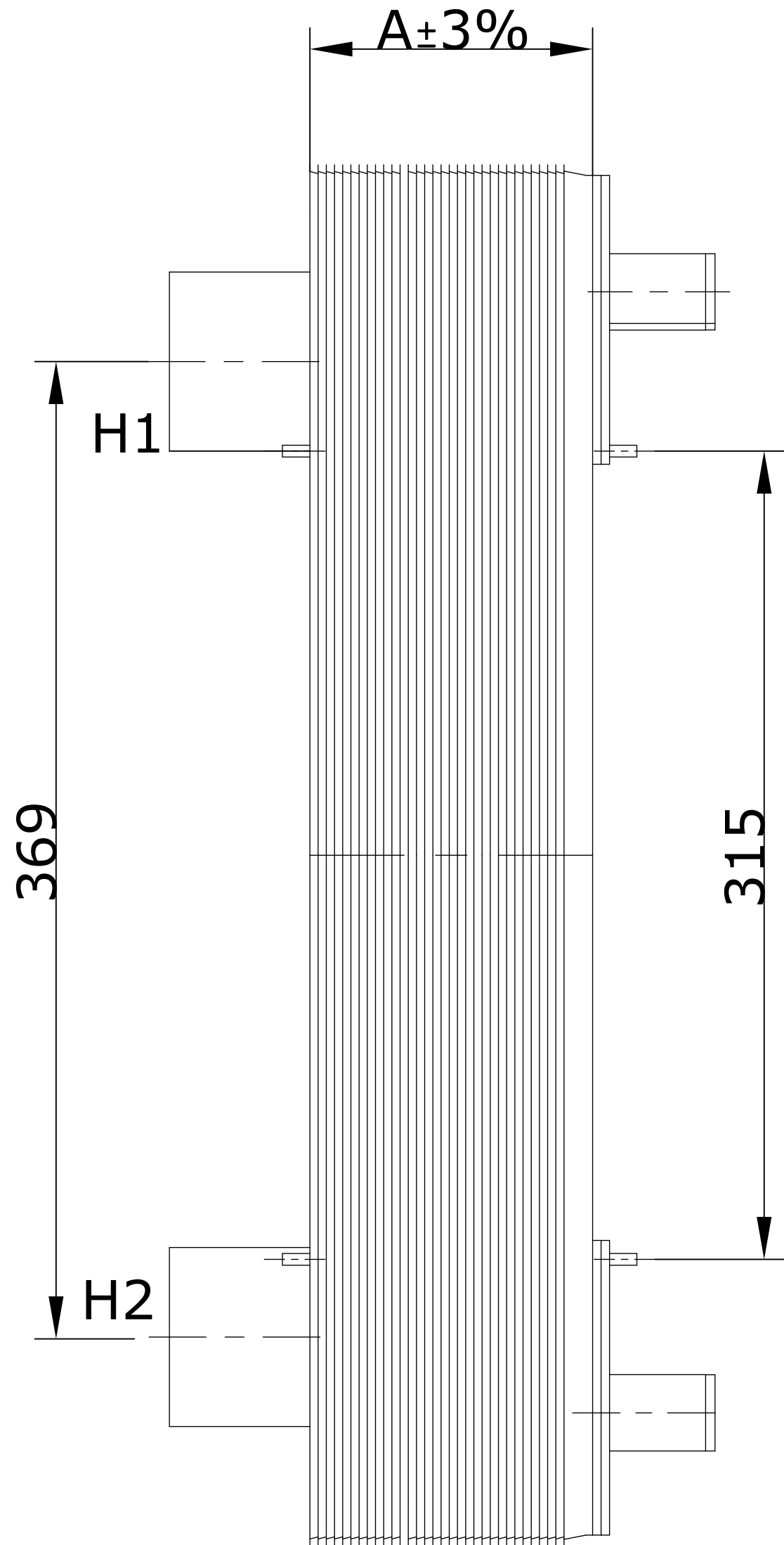
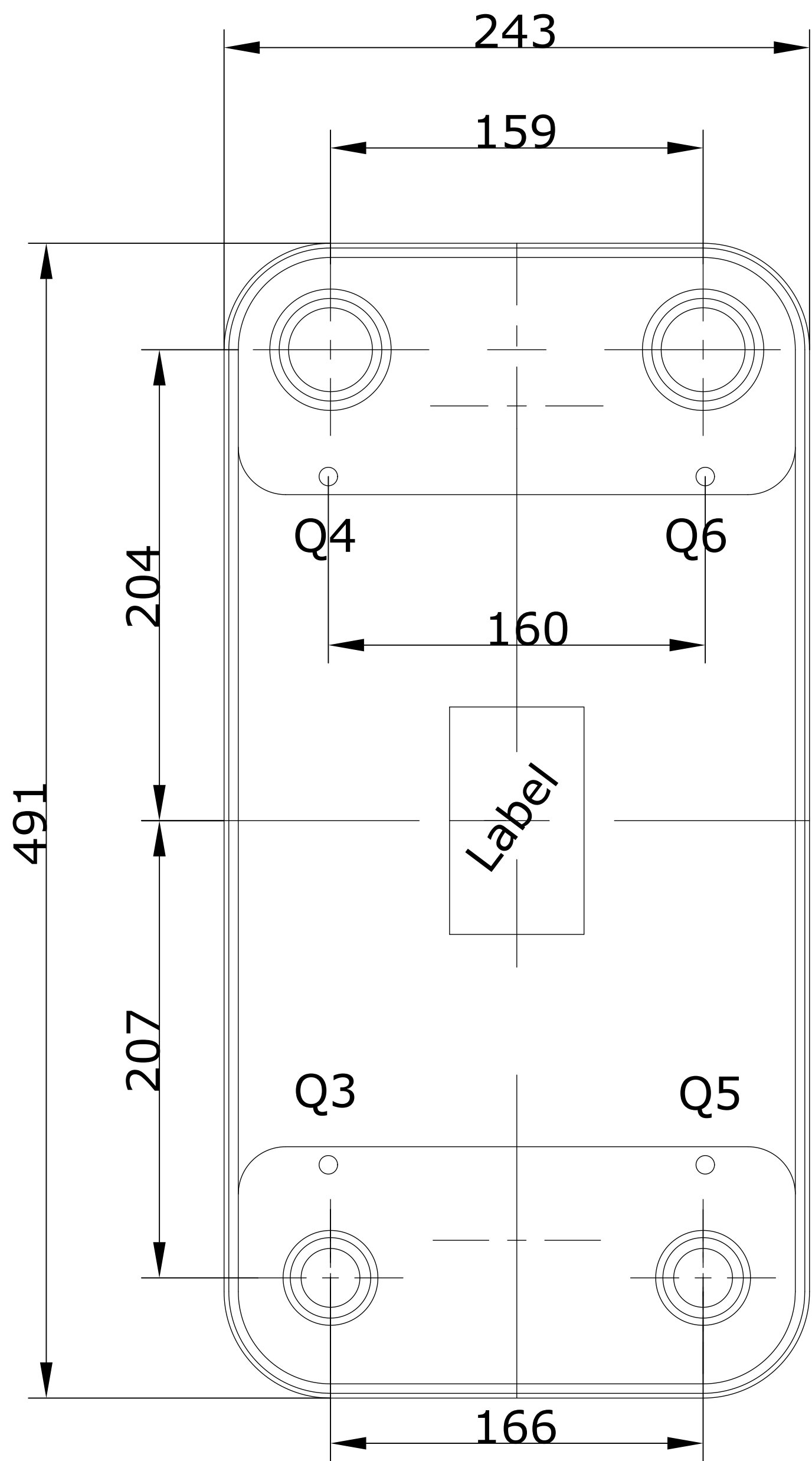
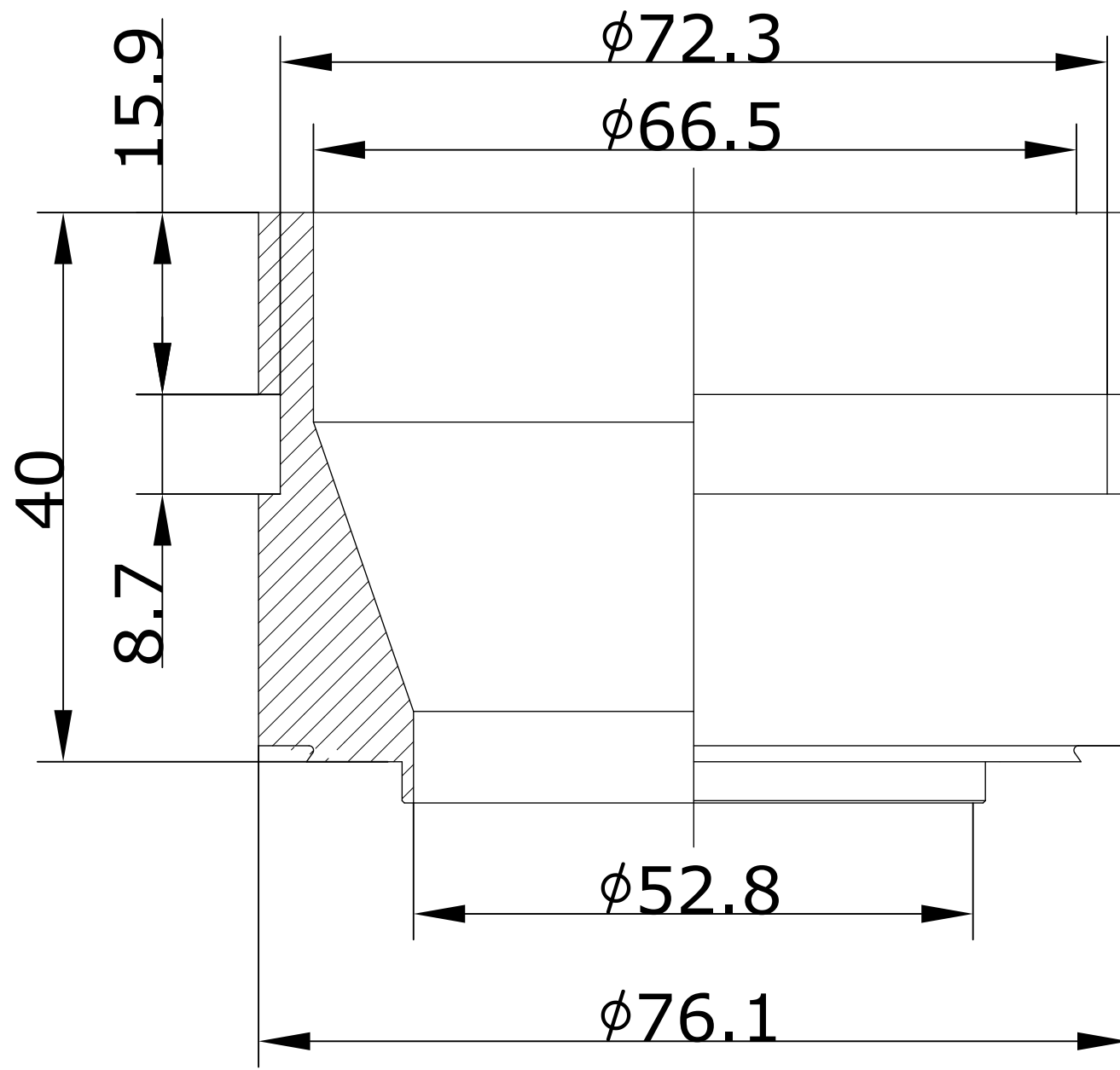
Q3-Q5
H1"3/8(M2135)
Solder connection



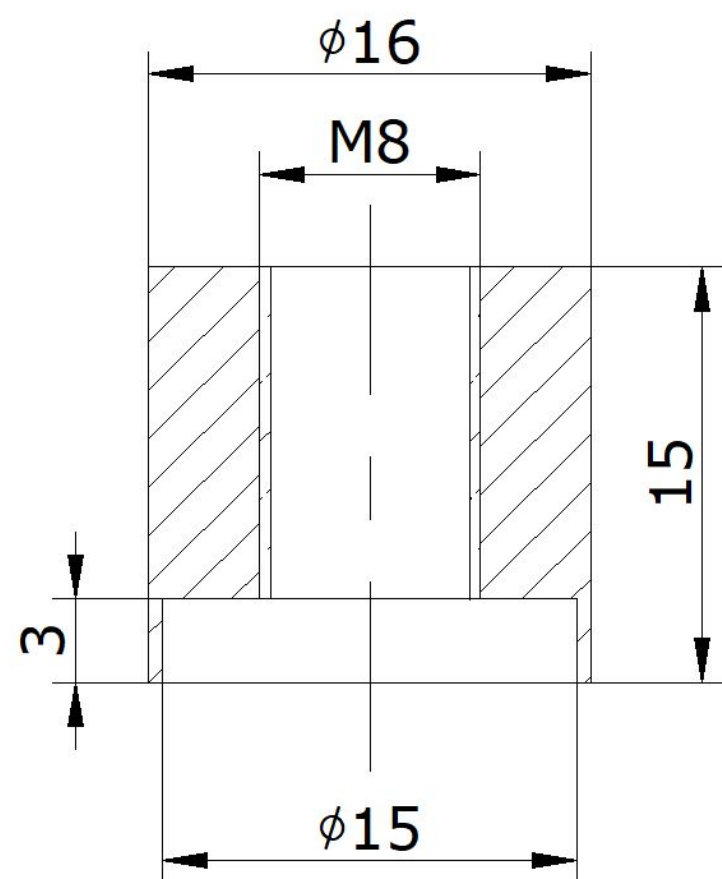
Q4-Q6
H1"5/8(H4152)
Solder connection



H1-H2
T88,9(LJ830)
Victaulic connectoin



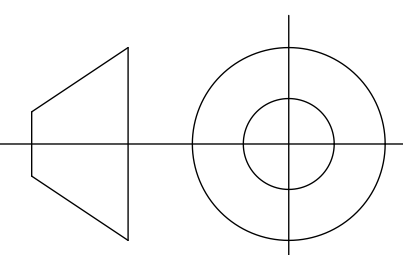
Nuts for
mounting bolts



Note: 8-M8x40 bolts

ID	RIDAN Code	Drawing No.	Model	Plates(n)	A	Weight	Volume
1	111B0300R	23021335- 01	113W	114	241	47.344Kg	Q3Q5Q4Q6:5.6L/Q1Q2H1H2:11.4L
2	111B0301R	23021335- 02	113W	122	258	50.192Kg	Q3Q5Q4Q6:6L/Q1Q2H1H2:12.2L
3	111B0341R	23021335- 03	113W	150	315	60.16Kg	Q3Q5Q4Q6:7.4L/Q1Q2H1H2:15L
4	111B0304R	23021335- 04	113W	166	347	65.856Kg	Q3Q5Q4Q6:8.2L/Q1Q2H1H2:16.6L
5	111B0305R	23021335- 05	113W	178	371	70.128Kg	Q3Q5Q4Q6:8.8L/Q1Q2H1H2:17.8L
6	111B0306R	23021335- 06	113W	202	420	78.672Kg	Q3Q5Q4Q6:10L/Q1Q2H1H2:20.2L

DESIGN DATA	
DESIGN PRESSURE	Q3Q5Q4Q6: 4.5MPa/H1H2: 2.1MPa
TEST PRESSURE	Q3Q5Q4Q6: 6.75MPa/H1H2: 3.15MPa
DESIGN TEMPERATURE	-196/+225
LEAKAGE TEST	Helium Test
PLATE MATERIAL	316L
PIPE MATERIAL	304
FRAME MATERIAL	304

Assembly drawing	DEPARTMENT	Sales Department	DATE	SCALE	 RD- 113W- n-4,5-HDQ- Q3Q5 (H1"3/8)/Q4Q6(H1"5/8)/ H1H2(T76,1)/8- M8x40	
	DESIGNER	JLN	2024/08/ 28			
	INSPECTOR	ZJF			DESIGNATION:	
	APPROVAL	FL		DRAWING NO.	23021335	REV. 3