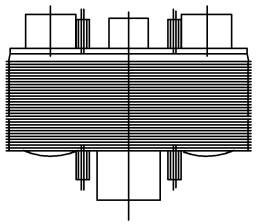
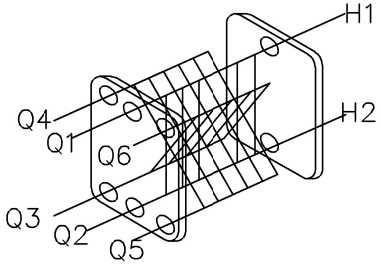
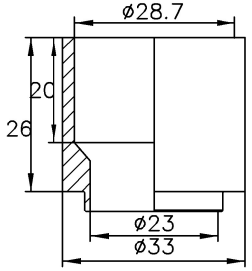
CONTROLLED

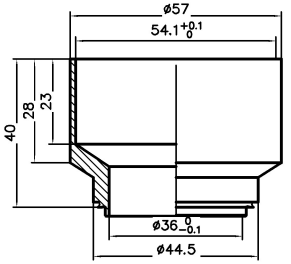




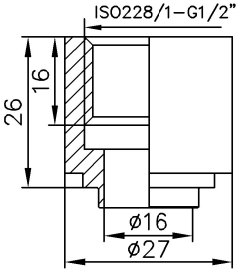
Q3–Q5
H1"1/8(H2116)
Solder connection



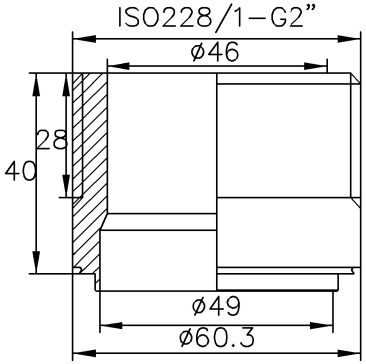
Q4–Q6
H2"1/8(H421)
Solder connection

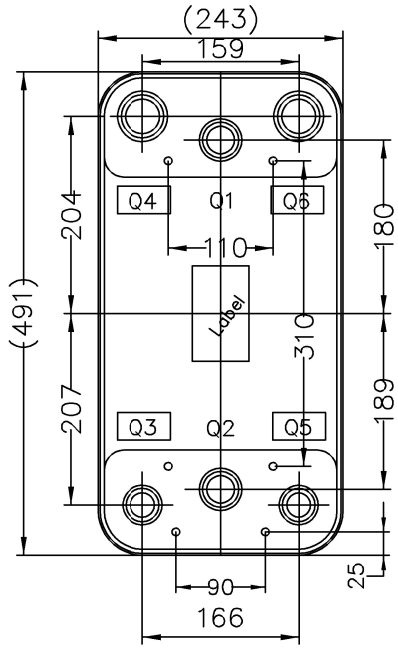


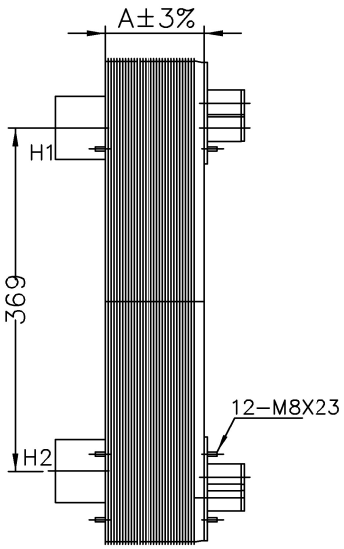
Q1–Q2
N1/2(N104)
Thread connection



H1–H2
L2(W520)
Thread connection







Note: Front and back frame welding 12–M8X23 bolts

ID	RIDAN Code	Drawing No.	Model	Plates(n)	A
1	021H8390R	2306881	113W	110	233

	DESIGN DATA
DESIGN PRESSURE	3.0MPa
TEST PRESSURE	4.5MPa
DESIGN TEMPERATURE	–196/+225
LEAKAGE TEST	Helium Test
WEIGHT	46Kg
VOLUME	H1H2:11L
	Q4Q5: 5.3L; Q3Q6: 5.3L
PLATE MATERIAL	316L
PIPE MATERIAL	304
	304

Assembly drawing					
DEPARTMENT	Sales Department	DATE	SCALE	ридан	
DESIGNER	JLN	2022/07/08		DESIGNATION	RD-113W-110-3.0-HDQ-H1H2(L2)/Q1Q2(N1/2)/Q3Q5(H1"1/8)/Q4Q6(H2"1/8)/12-M8*23
INSPECTOR	ZJF				
APPROVAL	FL		DRAWING NO.	2306881	REV 0